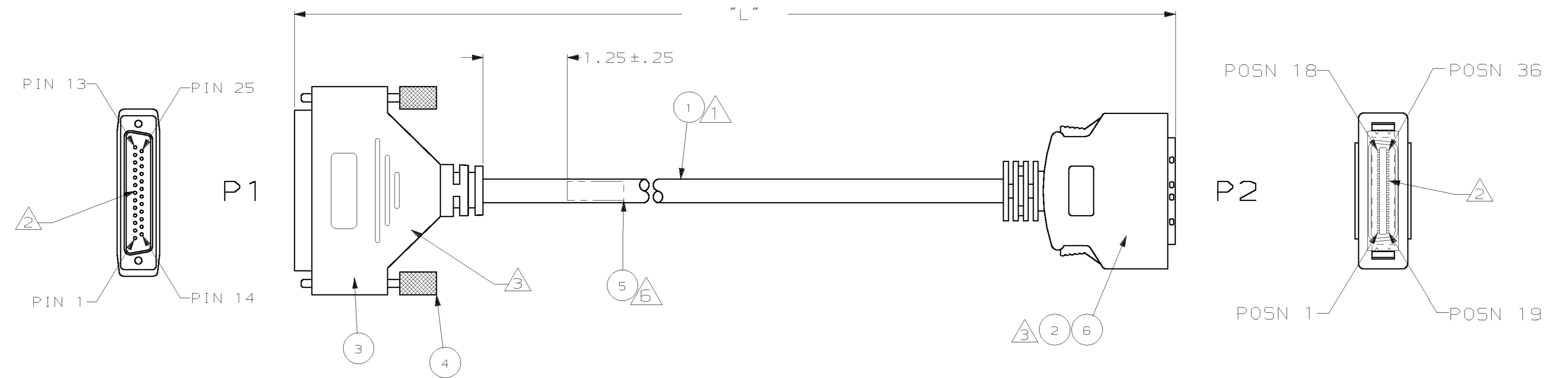


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
CF	39				
	C	REV PER 0B20-0246-97	2-26-97	VEC	JC
	D	REVISE PER 0G3E-0082-99	8/9/99	SJM	JH



- 1 CABLE TO BE 18 TWISTED PAIR, DOUBLE SHIELDED, BRAID AN FOIL.
- 2 CONTACTS PLATED WITH A MINIMUM OF .000030 INCH GOLD IN CONTACT MATING AREA.
- 3 CABLE BRAID TO BE SOLDERED 360 DEGREES TO FOIL. FOIL SEAMS TO BE SOLDERED. FOIL SOLDERED 360 DEGREES TO SHELL.
- 4 ALL JUMPERS TO BE SOLDERED. ALL JUMPER CONNECTIONS TO BE INSULATED, HEATSHRINK PREFERRED.
- 5. CABLE ASSEMBLIES MUST MEET OR EXCEED THE CURRENT IEEE 1284 STANDARDS.
- 6 LABEL INFORMATION: COUNTRY OF ORIGIN
AMP PART NO.
DATE CODE
IEEE STD
1284-1994
- 7. COLOR TO BE UNIFORM THROUGHOUT ASSEMBLY.

WIRING CHART 4

PAIR	P1	P2
1	11	1
	23	19
2	13	2
	N/C	20
3	10	3
	24	21
4	15	4
	N/C	22
5	12	5
	N/C	23
6	2	6
	19	24
7	3	7
	N/C	25
8	4	8
	20	26
9	5	9
	N/C	27

WIRING CHART 4

PAIR	P1	P2
10	6	10
	21	28
11	7	11
	N/C	29
12	8	12
	22	30
13	9	13
	N/C	31
14	16	14
	N/C	32
15	1	15
	18	33
16	17	16
	25	34
17	14	17
	N/C	35
18	N/C	18
	N/C	36
	SHIELD	SHIELD

AMP PART NUMBER	'L'	'L' METERS REF.
158393-1	19.68 +1.00 -0.00	.50
158393-2	59.04 +3.00 -0.00	1.50
158393-3	78.74 +4.00 -0.00	2.00
158393-4	118.11 +4.00 -0.00	3.00
158393-5	236.28 +4.00 -0.00	6.00
158393-6	393.70 +6.00 -0.00	10.00

QTY	1	2	3	4	5	6	DESCRIPTION	ITEM NO.
1	1	1	1	1	1	1	PC KIT ENCLOSURE, BIEGE	6
1	1	1	1	1	1	1	PC LABEL	5
2	2	2	2	2	2	2	PC JACKSCREW, #4-40, MALE	4
1	1	1	1	1	1	1	PC AMPLIMITE, D-SUB PLUG, 25 POS (IEEE 1284-A)	3
1	1	1	1	1	1	1	PC CHAMP .050, PLUG, 36 POS. (IEEE 1284-C)	2
AR	AR	AR	AR	AR	AR	AR	IN 18 TP CABLE, 28 AWG, IEEE 1284	1
-6	-5	-4	-3	-2	-1	U/M	DESCRIPTION	ITEM NO.

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DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN	11-14-96	AMP Incorporated Harrisburg, PA 17105-3608
INCHES	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH	CHK	11-21-96	
MATERIAL		APVD	11-21-96	
		NAME		
		V. COLLER J. CORRELL J. CORRELL		CABLE ASSEMBLY, IEEE 1284, BEIGE, A-C
CUSTOMER DRAWING		WEIGHT	-	SIZE A2 CAGE CODE 00779 DRAWING NO. C-158393
		SCALE	NTS	SHEET 1 OF 1 REV D